



HENRY®

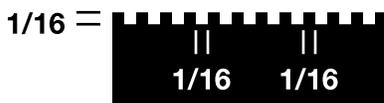
The Professional's Formula For Success™

630 PeachPro™

Pressure Sensitive Flooring Adhesive

For the installation of vinyl-backed carpet tile (compatible backings only) and approved carpet cushions to a variety of substrates in double glue-down installations.

- Trowel, brush or roll-on
- Releasable or permanent installations
- Placticizer migration resistant
- Excellent grab
- Non-flammable
- Solvent free
- Highly versatile - use with a variety of carpet tiles and underlayments
- Use as wet-set or pressure sensitive adhesive



Vinyl-Backed Carpet Tile (releasable and permanent), Non-Vinyl-Backed Carpet Tile (permanent), and Cushion-To-Substrate (permanent)
Sq. Notch D=1/16, W=1/16, A=1/16
125-175 sq. ft. / gal.
12-16 sq. m / L



Releasable Vinyl-Backed Carpet Tile, Releasable Non-Vinyl-Backed Carpet Tile and Releasable Cushion-To-Substrate
Roller 3/16"-3/8"
300-450 sq. ft. / gal.
28-42 sq. m / L

ARDEX Americas
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HENRY® 630

Pressure Sensitive Flooring Adhesive

Description

HENRY® 630 PeachPro™ is a premium, pressure-sensitive adhesive with releasable bonding properties for carpet tile and carpet cushion-to-substrate installations. HENRY 630 can be used as a pressure-sensitive or a wet-set adhesive.

Use For

Vinyl-backed carpet tile (compatible backings only) and designated carpet cushion-to-substrate in double glue-down installations. Please contact the HENRY Technical Service Department to confirm compatibility.

Bonds To

Refer to the flooring manufacturer's specific recommendations for suitable substrates.

- **Porous:** Concrete, cementitious underlayments, APA grade underlayment plywood (untreated) and radiant heated subfloors where temperatures do not exceed 85°F (29.4°C) on all grade levels. Can also be used over properly primed gypsum underlayments (above-grade only).
- **Non-porous:** Terrazzo and existing fully adhered, non-cushion backed resilient on all grade levels.

Preparation

- Refer to the flooring manufacturer's specific recommendations.
- Acclimate the installation area, adhesive and flooring in an enclosed building at a minimum of 65°F (18°C) for at least 48 hours before, during, and for 48 hours after installation.
- Substrate must be sound, smooth and flat (within 3/16" in 10 ft. or 1/8" in 6 ft.). Ensure that the substrate is solid and securely fixed to provide a rigid base free of undue flex. All loose substrates must be re-nailed or bonded properly to create a sound surface. Cementitious patching and/or leveling materials must have a minimum compressive strength of 3,000 psi.
- Substrate must be clean, dry and free of excess moisture and alkali. Mechanically remove dirt, wax, grease, paints, oils, sealers, curing compounds and all foreign matter that would interfere with proper adhesion. Fill all cracks, holes and low spots with a polymer modified, cementitious patching or leveling compound. Please note that when removing existing flooring, any asbestos-containing materials should be handled and disposed of in accordance with applicable federal, state and local regulations.
- While this adhesive is moisture resistant, the flooring must be protected from excessive moisture. Always perform moisture and alkali tests for concrete on any grade level. Moisture test results should meet the flooring manufacturer's recommendations but should not exceed 85% RH as determined by the relative humidity test method (ASTM F2170). Alkali readings should be a maximum pH 10.

Installation

Follow the flooring manufacturer's guidelines for layout and design. Stir any liquid found on the surface into the adhesive, and apply adhesive using the proper trowel. When recommended by the flooring manufacturer, a short-to medium-nap roller may be used either in place of a trowel to apply the

adhesive or to flatten trowel ridges after combing out the adhesive with the proper trowel.

- **Releasable Installation:** Before installing carpet tile or cushion, allow adhesive to set open until dry to the touch (tacky but no transfer to fingers), approximately 45 to 60 minutes.
- **Permanent Installation:** Before installing carpet tile, allow adhesive to set open until somewhat tacky but not dry to the touch. For carpet cushion, install the cushion immediately into wet adhesive.

Do not allow a heavy film to form on surface of the adhesive. If the adhesive dries or skins over, it must be scraped up, and fresh adhesive needs to be applied.

After installation, roll the flooring with a 100 lb. roller across width and length, as recommended by the flooring manufacturer.

Adhesive must set for 24 hours before exposing to heavy traffic.

Clean Up

Remove wet adhesive residue with a clean, white cloth dampened with soapy water. Use mineral spirits for dried adhesive residue. When using mineral spirits, carefully follow the recommendations of the manufacturer, and test a small area before proceeding to make sure it does not damage the surface being cleaned.

Warranty

10-Year Limited HENRY'S BEST WARRANTY. Also eligible for the ARDEX/HENRY SystemOne™ Warranty when used in conjunction with select ARDEX Engineered Cements. Failure to follow written directions will void the warranty. For complete warranty details, please contact our Customer Service Center 1-800-232-4832.

Notes

Do not reuse container. Dispose of container and adhesive residue in accordance with federal, state and local waste disposal regulations. Do not flush adhesive down drains.

- FOR PROFESSIONAL USE ONLY
- Freeze/Thaw Stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
- Shelf life is 1 year, if unopened.
- VOC: <1 g/L, calculated and reported, SCAQMD 1168

Precautions

Carefully read and follow all precautions and warnings on the product label. For complete safety information, please refer to the Material Safety Data Sheet (MSDS) available at www.wwhenry.com.

IMPORTANT TECHNICAL UPDATES

Technical update effective 10-16-18:
ARDEX / HENRY Adhesives and Gypsum Substrates

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Content updated 08-13-2020. Published 10-16-2018. Supersedes all previous versions. Check www.ardexamericas.com for most recent version and for technical updates, which may supersede the information herein.

HT111- 08/2020

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